



INSPECTION REPORT

Buyer Name:

Report Date:

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X	SIGNATURES
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Inspector Name:

Factory
Representative
Name:

Signature:

Signature:

Date:

Date:



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A. GENERAL

Buyer Name:		Factory Name:	
Product Description:		Approved Sample:	YES <input type="checkbox"/> NO <input type="checkbox"/>
Product Purchase Order No.:		Reference Sample:	YES <input type="checkbox"/> NO <input type="checkbox"/>
Product Item/Style No.:		Combined Sampling:	YES <input type="checkbox"/> NO <input type="checkbox"/>
Inspection Location:		Service Performed:	Initial Production Inspection (IPI) / During Production Inspection (DPI) / Final Random Inspection (FRI)
Inspection Date:		Inspector Name:	

B. INSPECTION OVERALL RESULT SUMMARY

	PASS	FAIL, Due to <u>Beyond AQL</u> and/or Remark __.	PENDING FOR CLIENT DECISION, Due to Remark __.			
		PASS	FAIL	PENDING FOR CLIENT DECISION	NOT APPLICABLE	REMARK
1.	Shipping Marks					
2.	Product Conformity	Style				
3.		Material				
4.		Color				
5.	Packing & Assortment	Export Carton Packing				
6.		Inner Carton Packing				
7.		Product Packaging				
8.		Assortment (Color/Style/Size)				
9.	Labeling, Printed Materials & Markings	Labeling				
10.		Printed Materials				
11.		Markings				
12.	Workmanship / Appearance / Function <small>(Details in Section E)</small>					
13.	On-site Tests <small>(Details in Section F & Attachment)</small>	Barcode Verification				
14.		Measurement				
15.	Inspection Conditions <small>(Including production status, carton stacking, carton numbering, etc.)</small>					

You directed that your inspection be based upon Combined sampling. Quantum System advises all clients of the risks associated with "Combined Sampling" where several different product styles are combined to make a single lot size. Combined Sampling represents an increased level of risk to you as statistical rules are compromised and the chances of missing quality issues are much greater than during single style sampling. We disclaim any liability to you if you make decisions concerning the acceptance, payment authorization, or shipment of the inspected goods based upon Combined Sampling.

During inspection, the color evaluation was performed by inspector in the inspection room under normal day light or other light sources specified by client. The evaluation & grading are preliminary based on factory lighting conditions at time of inspection.

C. REMARKS

1.	
2.	
3.	
4.	



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5.

D. QUANTITY(QTY)

P.O. No.	Product Item/Style No.	Order Quantity Units	Shipment Quantity		Presented Quantity for Inspection	Units Packed in Cartons		Units Finished Not Packed		Units Not Finished	
			Units	Cartons		QTY	%	QTY	%	QTY	%
Total:											

List of Export Carton Numbers Opened

Carton No.:
Total __ Cartons were opened for sampling.

E. WORKMANSHIP (Basic Function & Appearance)

Inspection Standard: G-II	ANSI/ASQ Z1.4 (formerly known as MIL-STD-105E)		
Inspection Level - Workmanship / Visual:		Acceptance Quality Limit(AQL) - Critical Defectives:	Not Allowed
Sampling Plan - Workmanship / Visual:	Single / Normal	AQL - Major Defectives:	
		AQL - Minor Defectives:	
Sample Size - Workmanship / Visual:	Critical: 00	Major:	Minor:
Defective Description		Critical	Major
1.			
2.			
3.			
4.			
5.			
6.			
Total Defectives Found:		NIL	
Defectives Accepted:		NIL	
Result:		PASS / FAIL	

Remarks - Other defects observed but not counted in the AQL Result: NIL

Note: A Defective is defined as a unit of product that contains one or more defects. A Defect is defined as any non-conformance of the inspected unit of product with specified requirements. A single defect is taken into account per each defective unit, in every case the most serious defect exhibited by the individual sample being inspected regardless of the characteristic. The defects listed under "Remarks" above were also observed on the inspected samples but were not counted in the AQL result as they were less serious than other defects found on the same sample.

F. ON-SITE TESTS

	Check Points		Findings	Result
1.	Description:	Product measurement	Checked and found OK	PASS/FAIL
	Sample Size:			

Inspected by: Name: Title: Date:	Checked by: Name: Title: Date:	Approved By : Name: Title: Date:
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(FOR HANDWRITTEN REPORT, PLEASE REMOVE THE PAGE)

H. PHOTOGRAPHS

Photo 1)	Photo 2)	Photo 3)
Photo 4)	Photo 5)	Photo 6)
Photo 7)	Photo 8)	Photo 9)



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Attachment 1 – Apparel / Textile Measurement Chart:

APPAREL / TEXTILE MEASUREMENT SHEET

PRODUCT MEASUREMENT

BASED ON SPECIAL INSPECTION LEVEL

BASED ON FIXED SAMPLE SIZE

CENTIMETER

INCHES

CENTIMETER

INCHES

Inspection Level:

Total Measured Pieces:

AQL:

Pieces per Size:

Sample Size:

Total Measurement Points:

Out of Tolerance Pieces Found:

Out of Tolerance Pieces / Points Found:

Out of Tolerance Pieces Allowed:

Out of Tolerance Pieces / Points Allowed:

RESULT:

PASS

FAIL

PENDING FOR CLIENT DECISION

NOT APPLICABLE

PRODUCT WEIGHT

GRAMS

POUNDS

LBS/DOZ

Approved Sample WEIGHT:

Approved Sample COLOUR:

Approved Sample SIZE:

Individual / Average Product Weight – Given (Specified):

Allowed % of Tolerance:

Individual / Average Product Weight – Found (Observed):

% Deviation Found:

RESULT:

PASS

FAIL

PENDING FOR CLIENT DECISION

NOT APPLICABLE

REMARKS (Product weight & Measurement):



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Attachment 2 – Non Apparel / Textile Measurement Chart:

MEASUREMENT SHEET

MEASUREMENT SHEET														
Sampling Plan:		Weight					Product Measurement							
Sample Size:		pieces -- Grams					pieces							
Measurement Unit:		Inches		Centimeters			Inches		Centimeters					
Point	Measurement Points	Spec	Measured Samples										Tolerance	
			1	2	3	4	5	6	7	8	9	10		
1.														+/-
2.														+/-
3.														
Result:					Fail		PENDING FOR CLIENT DECISION						NOT APPLICABLE	